

218: Engine mounting, B4204T11, TG-81SC, L.H.D

S60 (11-), 2015A, B4204T11, TG-81SC, L.H.D, YV140MFB0F2303627, 303627

21/9/2025



PRINT

### 218: Engine mounting, B4204T11, TG-81SC, L.H.D

**Operation number:**  
21816

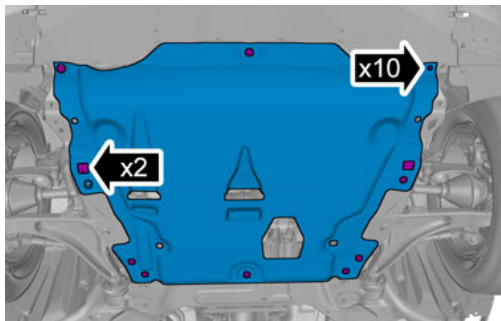
**Engine Rear Lower Support Insulator LH**

**Removal**

**Note! Removal steps in this procedure may contain installation details.**

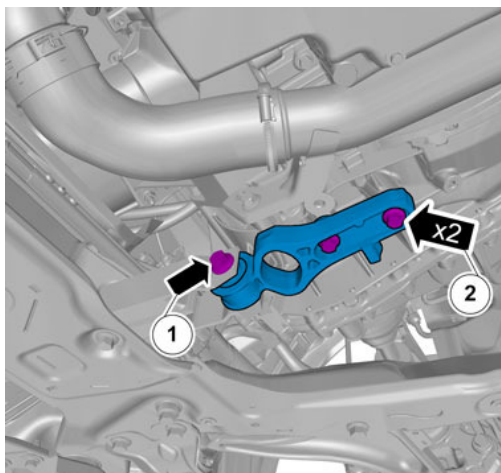
Follow instructions for lifting points body frame

Refer to: Jacking points body



Remove the screws.

Remove the clips.

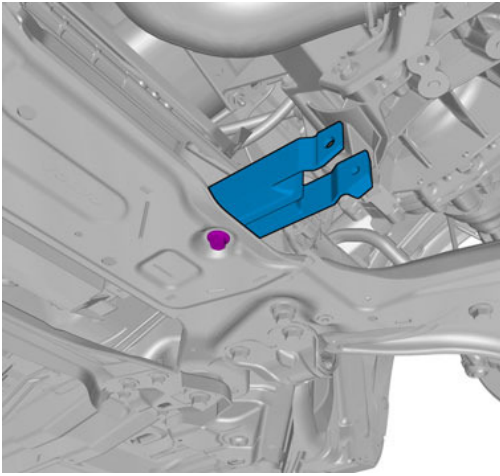


Remove the screws.

1. **Torque:** Lower torque rod , 110 Nm
2. **Torque:** Lower torque rod bracket to transmission housing, 60 Nm

Remove the screw.

**Torque: Lower torque rod rear left, to subframe**



- Stage 1: 45 Nm
- Stage 2: Loosen 360 &#176;
- Stage 3: 85 Nm

### Installation

To install, reverse the removal procedure.

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